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SECTION 1: IDENTIFICATION

1.1. Product Identifier

1.1.1. Product Form: Mixtures

1.1.2. Product Name: FC 50020

1.1.3. Product Code: FC 50020

1.2. Intended Use of the Product

Monofilament for 3D printing

1.3. Name, Address, and Telephone of the Responsible Party Company

Earth Renewable Technologies

50 Commerce Street

Building 1, unit 7

Brevard, NC 28712

828-577-2862

www.earthrenewable.com

1.4. Emergency Telephone Number

828-577-2862

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture

Comb. Dust.

Full text of hazard classes and H-statements: see section 16

2.2. Label Elements: GHS-US Labeling

2.2.1. Signal Word (GHS-US): Warning

2.2.2. Hazard Statements (GHS-US): May form combustible dust concentrations in air.

2.2.3. Supplemental Information: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Proper grounding procedures to avoid static electricity should be followed. Prevent dust accumulation (to minimize explosion hazard). Avoid generating dust.

2.3. Other Hazards

Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

2.4. Unknown Acute Toxicity (GHS-US)


No data available.

SECTION 3: COMPOSITION/ INFORMATION

Within the meaning of the OSHA Hazard Communication Standard [29 CFR 1910.1200]: the ingredients of this mixture are not required to be disclosed.

SECTION 4: FIRST AID MEASURES

4.1. Description of First-aid Measures

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4.1.1. First-aid Measures General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

4.1.2. First-aid Measures After Inhalation: Using proper respiratory protection, move the exposed person to fresh air at once. Encourage exposed person to cough, spit out, and blow nose to remove dust. Immediately call a poison center, physician, or emergency medical service.

4.1.3. First-aid Measures After Skin Contact: Remove contaminated clothing. Drench affected area with water for at least 5 minutes. Obtain medical attention if irritation develops or persists.

4.1.4. First-aid Measures After Eye Contact: Rinse cautiously with water for at least 5 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.

4.1.5. First-aid Measures After Ingestion: Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

4.2.1. Symptoms/Injuries: Not expected to present a significant hazard under anticipated conditions of normal use.

4.2.2. Symptoms/Injuries After Inhalation: Dust may be harmful or cause irritation.

4.2.3. Symptoms/Injuries After Skin Contact: Prolonged exposure may cause skin irritation.

4.2.4. Symptoms/Injuries After Eye Contact: May cause slight irritation to eyes.

4.2.5. Symptoms/Injuries After Ingestion: Ingestion may cause adverse effects.

4.2.6. Chronic Symptoms: None known.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media

5.1.1. Suitable Extinguishing Media: Water spray, fog, carbon dioxide (CO₂), alcohol-resistant foam, or dry chemical. Use extinguishing media appropriate for surrounding fire.

5.1.2. Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

5.2.1. Fire Hazard: Combustible Dust.

5.2.2. Explosion Hazard: Dust explosion hazard in air.

5.2.3. Reactivity: Hazardous reactions will not occur under normal conditions.

5.3. Advice for Firefighters


5.3.1. Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

5.3.2. Firefighting Instructions: Use water spray or fog for cooling exposed containers.

5.3.3. Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

5.3.4. Hazardous Combustion Products: Carbon oxides (CO, CO₂).

5.3.5. Other Information: Risk of dust explosion.

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SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

6.1.1. General Measures: Avoid prolonged contact with eyes, skin and clothing. Avoid breathing dust. Avoid generating dust. Remove ignition sources. Keep away from heat, hot surfaces, sparks, open flames, and other ignition sources. No smoking.

6.1.2. For Non-Emergency Personnel

6.1.2.1. Protective Equipment: Use appropriate personal protective equipment (PPE).

6.1.2.2. Emergency Procedures: Evacuate unnecessary personnel.

6.1.3. For Emergency Personnel

6.1.3.1. Protective Equipment: Equip cleanup crew with proper protection.

6.1.3.2. Emergency Procedures: Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters.

6.3. Methods and Materials for Containment and Cleaning Up

6.3.1. For Containment: Contain solid spills with appropriate barriers and prevent migration and entry into sewers or streams. Avoid generation of dust during clean-up of spills.

6.3.2. Methods for Cleaning Up: Use explosion proof vacuum during cleanup, with appropriate filter. Do not mix with other materials. Vacuum clean-up is preferred. If sweeping is required use a dust suppressant. Use only non-sparking tools. Clean up spills immediately and dispose of waste safely. Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: HANDLING AND STORAGE


7.1. Precautions for Safe Handling

7.1.1. Additional Hazards When Processed: Accumulation and dispersion of dust with an ignition source can cause a combustible dust explosion. Keep dust levels to a minimum and follow applicable regulations.

7.1.2. Precautions for Safe Handling: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid prolonged contact with eyes, skin and clothing. Avoid breathing dust. Avoid creating or spreading dust. Keep away from heat, sparks, open flames, and hot surfaces. No smoking.

7.1.3. Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

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7.2.1. Technical Measures: Comply with applicable regulations. Use explosion-proof electrical, ventilating, lighting equipment. Proper grounding procedures to avoid static electricity should be followed.

7.2.2. Storage Conditions: Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

7.2.3. Incompatible Materials: Strong acids, strong bases, strong oxidizers.

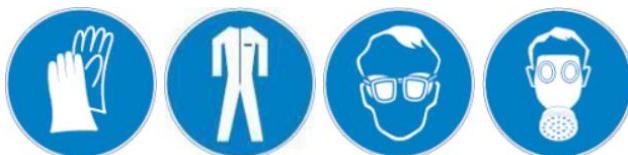
SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), or OSHA (PEL).

8.2. Exposure Controls

8.2.1. Appropriate Engineering Controls: Suitable eye/body wash equipment should be available in the vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed. Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof equipment. Use local exhaust or general dilution ventilation or other suppression methods to maintain dust levels below exposure limits. Power equipment should be equipped with proper dust collection devices. It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment.



8.2.2. Personal Protective Equipment: Gloves. Protective clothing. Protective goggles. Insufficient ventilation: wear respiratory protection.

8.2.3. Materials for Protective Clothing: Chemically resistant materials and fabrics.

8.2.4. Hand Protection: Wear protective gloves.

8.2.5. Eye and Face Protection: Chemical safety goggles.

8.2.6. Skin and Body Protection: Wear suitable protective clothing.


8.2.7. Respiratory Protection: If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

8.2.8. Other Information: When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

9.1.1. Physical State: Solid

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- 9.1.2. **Appearance:** White plastic pellets
- 9.1.3. **Odor:** No data available
- 9.1.4. **Odor Threshold:** No data available
- 9.1.5. **pH:** No data available
- 9.1.6. **Evaporation Rate:** No data available
- 9.1.7. **Melting Point:** No data available
- 9.1.8. **Freezing Point:** No data available
- 9.1.9. **Boiling Point:** No data available
- 9.1.10. **Flash Point:** 350 °C (662 °F)
- 9.1.11. **Auto-ignition Temperature:** No data available
- 9.1.12. **Decomposition Temperature:** No data available
- 9.1.13. **Flammability (solid, gas):** No data available
- 9.1.14. **Relative Vapor Density at 20°C:** No data available
- 9.1.15. **Relative Density:** No data available
- 9.1.16. **Solubility:** No data available
- 9.1.17. **Partition Coefficient: N-Octanol/Water:** No data available
- 9.1.18. **Viscosity:** No data available
- 9.1.19. **Other Information:** No additional information available

SECTION 10: STABILITY AND REACTIVITY

- 10.1 **Reactivity:** Hazardous reactions will not occur under normal conditions.
- 10.2 **Chemical Stability:** Stable under recommended handling and storage conditions (see section 7).
- 10.3 **Possibility of Hazardous Reactions:** Hazardous polymerization will not occur.
- 10.4 **Conditions to Avoid:** Direct sunlight, extremely high or low temperatures, and incompatible materials. Sparks, heat, open flame and other sources of ignition. Dust accumulation (to minimize explosion hazard).
- 10.5 **Incompatible Materials:** Strong acids, strong bases, strong oxidizers.
- 10.6 **Hazardous Decomposition Products:** None expected under normal conditions of use.

SECTION 11: TOXICOLOGICAL INFORMATION

- 11.1. **Information on Toxicological Effects**
- 11.2. **Acute Toxicity (Oral):** Not classified
- 11.3. **Acute Toxicity (Dermal):** Not classified
- 11.4. **Acute Toxicity (Inhalation):** Not classified
- 11.5. **Skin Corrosion/Irritation:** Not classified
- 11.6. **Serious Eye Damage/Irritation:** Not classified
- 11.7. **Respiratory or Skin Sensitization:** Not classified
- 11.8. **Germ Cell Mutagenicity:** Not classified
- 11.9. **Carcinogenicity:** Not classified
- 11.10. **Reproductive Toxicity:** Not classified
- 11.11. **Specific Target Organ Toxicity (Single Exposure):** Not classified
- 11.12. **Specific Target Organ Toxicity (Repeated Exposure):** Not classified
- 11.13. **Aspiration Hazard:** Not classified
- 11.14. **Symptoms/Injuries After Inhalation:** Dust may be harmful or cause irritation.
- 11.15. **Symptoms/Injuries After Skin Contact:** Prolonged exposure may cause skin irritation.

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11.16. Symptoms/Injuries After Eye Contact: May cause slight irritation to eyes.

11.17. Symptoms/Injuries After Ingestion: Ingestion may cause adverse effects.

11.18. Chronic Symptoms: None known.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

12.1.1 Ecology - General: Not classified.

12.2. Persistence and Degradability

12.2.1 Persistence and Degradability: Not established.

12.3. Bioaccumulative Potential

12.3.1 Bioaccumulative Potential: Not established.

12.4. Mobility in Soil

No additional information available

12.5. Other Adverse Effects

12.5.1 Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste Treatment Methods

13.1.1 Waste Disposal Recommendations: Dispose of contents/container in accordance with local, regional, national, and international regulations.

13.1.2. Additional Information: Container may remain hazardous when empty. Continue to observe all precautions.

13.1.3. Ecology - Waste Materials: Avoid release to the environment.

SECTION 14: TRANSPORT INFORMATION

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored and can vary based on a few variables that may or may not have been known at the time the SDS was issued.

14.1. In Accordance with DOT

Not regulated for transport.

14.2. In Accordance with IMDG

Not regulated for transport.

14.3. In Accordance with IATA


Not regulated for transport.

SECTION 15: REGULATORY INFORMATION

15.1. US Federal Regulations Section 311/312 Hazard Classes

Physical hazard - Combustible dust.

15.2. US State Regulations

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Neither this product nor its chemical components appear on any US state lists, or its chemical components are not required to be disclosed.

SECTION 16: OTHER INFORMATION, DATE OF PREPARATION AND LAST REVISION

16.1. Other Information

This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

16.2. GHS Full Text Phrases

“Comb. Dust”, “Combustible Dust”

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety, and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

SDS US (GHS HazCom)